



# Instructions

## Sportster Sprocket Cover Kit

### NOTE

*If you are using the stock exhaust bracket bolted to the sprocket cover (Figure 1 item 4) you will need to drill an alignment hole in our sprocket cover in order to re-use the bracket. You will find a pilot hole on the backside of the cover. (Figure 3 item 1 page 2) Drill a through hole using a 5/16 drill.*

***BQUAZY Sportster recommends installation be done by qualified individuals.***

### Models

These Kits are designed to fit 2004 and later XL Sportster model motorcycles.

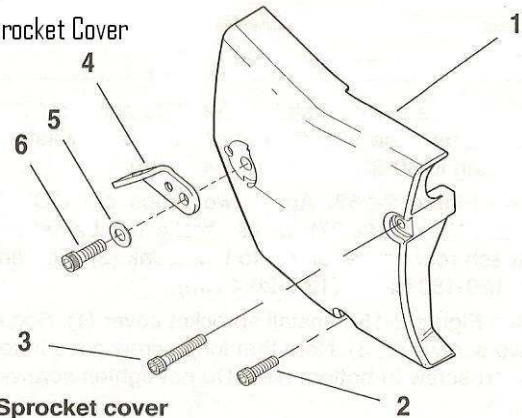
### Kit Contents

- 1 - Sprocket Cover
- 1 - 2-1/4" long Stainless Steel Screw
- 1 - Washer

1. Remove rear cylinder exhaust pipe. Refer to your Sportster Service Manual for direction.
2. Remove the existing screws (Figure 1) that secure the sprocket cover. Remove the original cover.
3. See Note above if you are using Stock Exhaust Bracket.
4. Install the new cover re-using screw #3 and #6 in Figure 1. Use the supplied 2-1/4" long screw and washer for screw #2 in Figure 2. We recommend using Blue Loctite® on the screws to help keep them secure.
5. Tighten screws #2 and #3 (Figure 2) to 80-120 **in-lb** (9.0 -14.0 Nm). Tighten screw #4 (Figure 2) to 30-33 **ft-lb** (41-45 Nm)

Figure 1.

OEM Sprocket Cover



1. Sprocket cover
2. Screw
3. Screw
4. Exhaust pipe clamp bracket
5. Washer
6. Screw

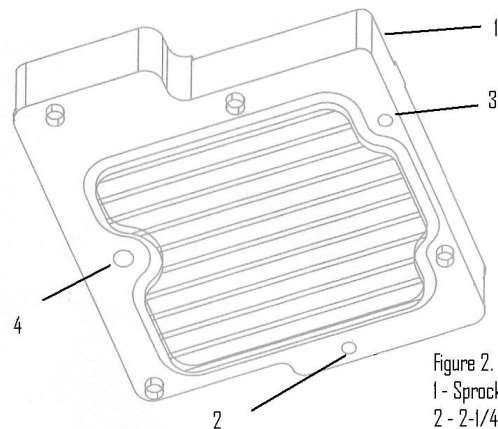
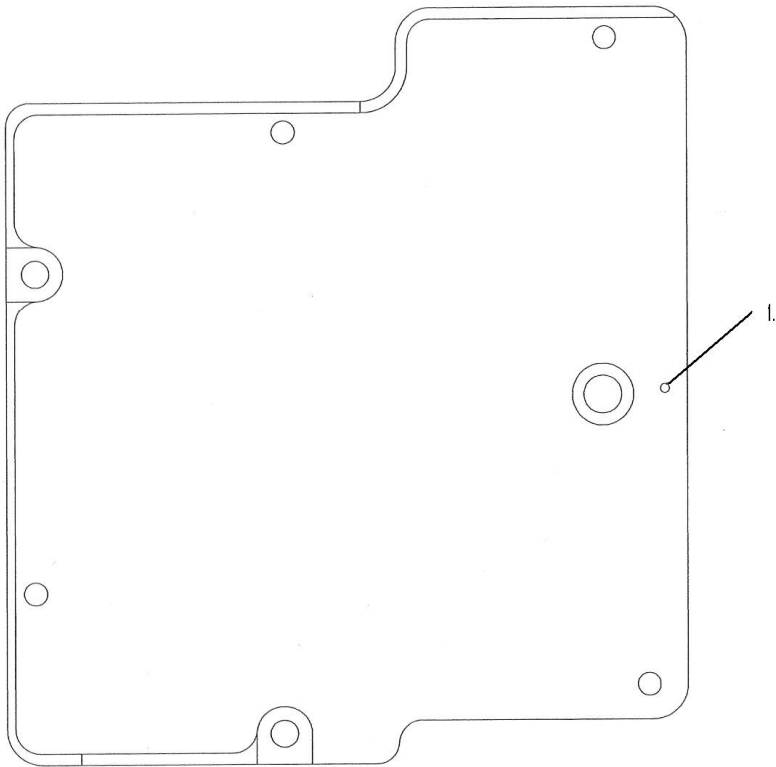


Figure 2.

- 1 - Sprocket Cover
- 2 - 2-1/4" Long Screw
- 3 - DEM Screw
- 4 - DEM Screw

Figure 3.  
Backside of Sprocket Cover  
1 - Pilot hole to drill for alignment pin on exhaust bracket



If you are using the stock exhaust bracket as shown on Figure 1 item 4 on page 1, you will need to drill an alignment hole in this cover in order to re-use the bracket.

Using a 5/16 drill, drill the alignment hole in the location shown on Figure 3 item 1. We have provided a pilot hole to assist the drilling process.